

NATURE Star 

SUSTAINABLE & HYGIENIC

Products for take-away, buffets and more

NATUREStar is the sustainable alternative

when it comes to single-use products. The range offers compostable products made from 100% renewable raw materials. The aim is to make single-use items as environmentally friendly as possible.



INNOVATION

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plastic-free, **recyclable as waste paper**,
art. 401083 et seqq.



NEW

page **12** Wooden cutlery, waxed
pleasant mouthfeel, extra smooth thanks
to the wax layer, art. 388552 et seqq.



BESTSELLER

from page **07** Boxes made of bagasse
heat-resistant and stackable,
art. 41225 et seqq.



BESTSELLER

from page **08** Boxes made of Kraft paper
PLA-coated, elegant and stable,
art. 416418 / 416410

NEW:
plastic-free,
recyclable as
waste paper

■ SOLVES THE WASTE PROBLEM

Using natural and sustainable raw materials in production is good, but what about disposal? Where do used paper cups end up? The new coffee cups Nature think further. Unlike standard cups, the cups Nature are absolutely free of plastics and do not have a PE coating. After use, they can simply be disposed of with waste paper. In this way, over 90% of the cups are recycled and plastic waste is significantly reduced.

- 100% plastic-free
- easy to dispose of in the waste paper bin
- particularly sustainable and suitable for everyday use
- over 90% of the cup is verifiably recyclable (Aticelca test procedure)
- water-based, plastic-free coating that seals the cup



401283
(front)

Coffee cups Nature, 1-walled | paper



- PEFC®-certified paper from sustainable forests
- **100% plastic-free**
- no plastic waste, simply dispose of it in the waste paper bin
- water-based coating seals the paper cup, holds tight, no softening
- suitable as sustainable cups for vending machines (applies to 150 ml, 200 ml and 300 ml)

■ one colour printing

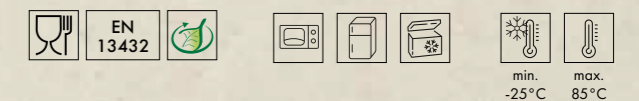
			1 carton =
401083	100 ml / 4 oz	Ø 62.5 mm	20 x 50 pieces
401883	150 ml / 6 oz	Ø 70.3 mm	30 x 80 pieces
401183	200 ml / 8 oz	Ø 80 mm	28 x 60 pieces
401283	300 ml / 12 oz	Ø 80.2 mm	20 x 50 pieces



401283
(back)

■ MORE COFFEE CUPS

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www.franz-mensch.de/en/



min. -25°C
max. 85°C



Paper

Cellulose is the most important raw material for paper production and is often obtained from wood. The paper drinking straws from NATUREStar are completely compostable and, thanks to the multi-layer technology, extra durable: **48 hours stable** without soaking.

Paper drinking straws
Classic | FSC®-MIX paper



monochrome, rigid
L: 197 mm, Ø 6 mm

- 421000 black
- 421010 white
- 421020 brown (Kraft paper)
- 42103 lime green
- 42104 grey

1 carton =
30 x 100 pieces

striped, rigid
L: 197 mm, Ø 6 mm

- 421050 white-red
- 421060 white-blue
- 421070 white-green
- 421080 white-yellow
- 421090 white-orange
- 421100 white-light blue
- 421110 white-black

1 carton =
30 x 100 pieces

dotted, rigid
L: 197 mm, Ø 6 mm

- 421150 white-red
- 421160 white-blue
- 421170 white-green
- 421180 white-yellow
- 421190 white-orange
- 421200 white-light blue
- 421210 white-black

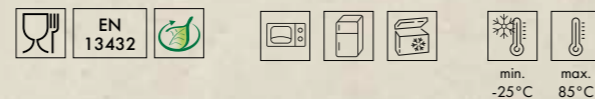
1 carton =
30 x 100 pieces

individually wrapped in paper, rigid
L: 197 mm, Ø 6 mm

- 421001 black
- 421011 white
- 421051 white-red striped

1 carton =
14 x 100 pieces

421000 421110 421210 421001



421560 421660

Paper drinking straws Flex |
FSC®-MIX paper



striped, with kink
L: 197 mm, Ø 6 mm

- 421550 white-red
- 421560 white-blue
- 421570 white-green
- 421580 white-yellow
- 421590 white-orange
- 421600 white-light blue
- 421610 white-black

1 carton =
30 x 100 pieces

dotted, with kink
L: 197 mm, Ø 6 mm

- 421650 white-red
- 421660 white-blue
- 421670 white-green
- 421680 white-yellow
- 421690 white-orange
- 421700 white-light blue
- 421710 white-black

1 carton =
30 x 100 pieces

48 hours
without
softening



421350 42185

Paper drinking straws
Jumbo | FSC®-MIX paper



monochrome, rigid
L: 250 mm, Ø 8 mm

- 42180 black
- 42181 white
- 42182 brown (Kraft paper)
- 42185 red
- 42186 blue
- 42187 green
- 42188 yellow

1 carton =
21 x 100 pieces

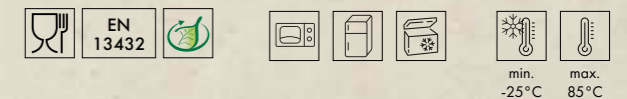
Paper drinking straws
Cocktail | FSC®-MIX paper



monochrome, striped or dotted, rigid
L: 130 mm, Ø 8 mm

- 421300 black
- 421350 white-red striped
- 421370 white-green striped
- 421450 white-red dotted
- 421470 white-green dotted

1 carton =
34 x 100 pieces





Bagasse

Sugar cane fibres, which are left over from sugar production, are the raw material for this disposable tableware. Your advantages: 100% compostable, stackable, hygienic white or natural brown, suitable for refrigerator and microwave, oil and grease resistant.



Plate round

- rectangular and oval plates available online

Single

■ white
41026 Ø 260 mm 1 carton = 10 x 50 pieces

Triple, 3-part

■ white
41025 Ø 260 mm 1 carton = 10 x 50 pieces

41026 / 41025

Snack bowls

■ oval, nature brown
411515 L: 236 x W: 135 x H: 55 mm, 800 ml 1 carton = 10 x 50 pieces

■ 2-part, oval, nature brown
411525 L: 236 x W: 135 x H: 55 mm, 800 ml 1 carton = 10 x 50 pieces

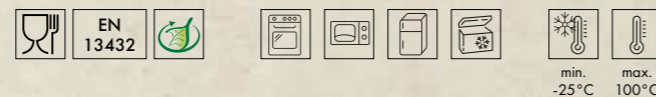
411505



411525

Lids for snack bowls

to 411515, 411525
■ oval, nature brown
411505 L: 236 x W: 140 mm 1 carton = 10 x 50 pieces



41215 / 412155

Lunch boxes Hamburger

■ square, white
41215 L: 150 x W: 150 x H: 80 mm 1 carton = 10 x 50 pieces

■ square, nature brown
412155 L: 150 x W: 150 x H: 80 mm 1 carton = 10 x 50 pieces

■ MORE BAGASSE TRAYS AND BOWLS
Discover online now at
www.franz-mensch.de/en/



41217

Series take-away boxes

- in 3 different versions

Single

■ rectangular, white
41217 L: 170 x W: 125 x H: 49 mm 1 carton = 10 x 50 pieces
41218 L: 185 x W: 135 x H: 65 mm 10 x 50 pieces
41222 L: 220 x W: 200 x H: 90 mm 10 x 25 pieces

■ square, white
41224 L: 230 x W: 230 x H: 85 mm 1 carton = 10 x 25 pieces



41225

Double, 2-part

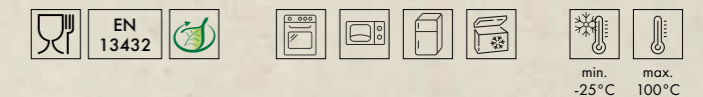
■ rectangular, white
41225 L: 245 x W: 160 x H: 62 mm 1 carton = 10 x 25 pieces



41223

Triple, 3-part

■ square, white
41223 L: 225 x W: 200 x H: 90 mm 1 carton = 10 x 25 pieces
41226 L: 230 x W: 230 x H: 85 mm





Kraft paper

Kraft paper is extra stable, firm and compostable. The natural brown colour shows immediately that it is an organic product. Kraft paper is perfect for street food, fast food and take-away – **individually printable!**



416416

Hamburger boxes

- with PLA coating

■ square, brown
416416 L: 155 x W: 155 x H: 84 mm 1 carton = 6 x 50 pieces



416410

Food boxes Asia

- with PLA coating

■ round, brown
416410 H: 112 mm, Ø 100 mm, 800 ml 1 carton = 10 x 50 pieces



416210

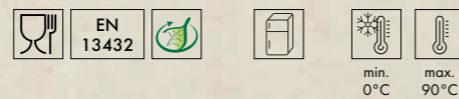
Soup cups Minestrone

- with PLA coating
- matching lid made of kraft paper art. 416210 / 416212 available online

■ round, brown
416235 H: 60 mm, Ø 97 mm, 200 ml 1 carton = 20 x 25 pieces
416250 H: 96 mm, Ø 97 mm, 500 ml
416275 H: 115 mm, Ø 116 mm, 750 ml



416250



416418

Sandwich boxes Club

- with PLA coating

■ rectangular, brown
416418 L: 177 x W: 91 x H: 85 mm 1 carton = 6 x 50 pieces
416421 L: 207 x W: 107 x H: 79 mm



416316

Food boxes Menu

- with PLA coating

■ rectangular, brown
416313 L: 130 x W: 105 x H: 65 mm 1 carton = 9 x 50 pieces
416316 L: 162 x W: 132 x H: 64 mm 9 x 50 pieces
416321 L: 215 x W: 162 x H: 64 mm 4 x 50 pieces



416322

■ additionally with PLA window, rectangular, brown
416322 L: 215 x W: 162 x H: 64 mm 1 carton = 6 x 50 pieces

Lid for salad bowls

made of rPet

■ round, transparent
400115 Ø 150 mm to 416100 / 416175 1 carton = 6 x 50 pieces
400118 Ø 185 mm to 416130

400118



made of Kraft paper

■ round, brown
416115 Ø 150 mm to 416100 / 416175 1 carton = 6 x 50 pieces
416118 Ø 185 mm to 416130



416118

Salad bowls Caesar

- with PLA coating

■ round, brown
416100 H: 78 mm, Ø 150 mm, 1,000 ml 1 carton = 6 x 50 pieces
416130 H: 66 mm, Ø 185 mm, 1,300 ml
416175 H: 60 mm, Ø 150 mm, 750 ml



416130





Palm leaf

Uniquely beautiful and stable: The starting material is the leaves of the betel nut palm. They are collected, dried and pressed into shape. Special advantage: Palm leaf is waterproof and therefore also suitable for sauces, soups and salads.



410613

Plate flat

■ round, nature 1 carton =
410613 H: 20 mm, Ø 200 mm 4 x 25 pieces
410614 H: 20 mm, Ø 250 mm 4 x 25 pieces

■ rectangular, nature 1 carton =
410632 L: 170 x W: 120 x H: 18 mm 8 x 25 pieces
410633 L: 240 x W: 155 x H: 15 mm 4 x 25 pieces

410633



410612

Plate deep

■ round, nature 1 carton =
410612 H: 25 mm, Ø 200 mm, 350 ml 4 x 25 pieces



410631

Finger food bowls

• for sauces, dips or as a decorative tea light

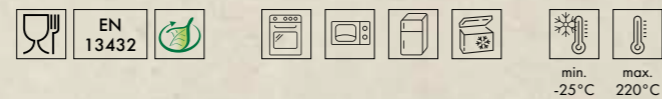
■ rectangular, nature 1 carton =
410631 L: 115 x W: 65 x H: 20 mm, 25 ml 8 x 25 pieces



410652

Bowls

■ triangular, nature 1 carton =
410652 L: 180 x W: 170 x H: 50 mm, 500 ml 8 x 25 pieces



NEW: wood with a wax coating

This cutlery is coated with a plant-based wax made from carnauba leaves. The surface is therefore particularly smooth and pleasant in the mouth. Carnauba wax is purely natural and food safe – for the pure taste of food.



388513

388521

Cutlery | wood FSC® 100%



■ packed up in a bag, nature 1 carton =
388521 L: 96 mm ice cream spoon 10 x 100 pieces
388513 L: 85 mm french fries picks

Wooden skewers with long tip | birch wood

■ packed up in a bag, nature 1 carton =
38902 L: 150 x W: 3 mm 10 x 1,000 pieces
38904 L: 200 x W: 3 mm 10 x 1,000 pieces
38906 L: 250 x W: 3 mm 10 x 1,000 pieces
38908 L: 300 x W: 3 mm 10 x 1,000 pieces
38909 L: 400 x W: 5 mm 10 x 100 pieces



38902 – 38909



■ MORE FINGER FOOD SKEWERS

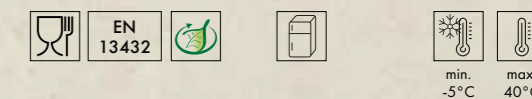
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38930

Chopsticks | bamboo

■ packed up in a bag, nature 1 carton =
38930 L: 210 mm 30 x 100 pieces



NEW:
with wax
coating



388542 – 388582

Cutlery & cutlery sets | wood
FSC® 100%, wax-coated



- with natural wax coating
- **splinter predection thanks to the particularly smooth surface**
- very pleasant mouthfeel
- odorless and tasteless

■ packed up in a bag, nature			1 carton =
388552	L: 165 mm	knife	10 x 100 pieces
388562	L: 160 mm	fork	10 x 100 pieces
388572	L: 160 mm	spoon	10 x 100 pieces
388582	L: 110 mm	coffee spoon	10 x 100 pieces
388542	L: 155 mm	stirrers	10 x 1,000 pieces

Cutlery set Fork – fork and serviette (2-ply)

■ 2-part, nature		1 carton =
388621	L: 160 mm	500 x 1 piece

Cutlery set Spoon – spoon and serviette (2-ply)

■ 2-part, nature		1 carton =
388622	L: 160 mm	500 x 1 piece

Cutlery set Triple – knife, fork and serviette (2-ply)

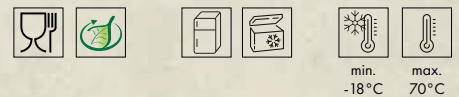
■ 3-part, nature		1 carton =
388624	L: 165 mm	500 x 1 piece

Cutlery set Quad – knife, fork, spoon and serviette (2-ply)

■ 4-part, nature		1 carton =
388623	L: 165 mm	500 x 1 piece



388623



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