



PRODUCT CATALOGUE

Franz Mensch GmbH

franz
mensch

ALL PRODUCTS

Directly from the manufacturer.
For over 45 years.

■ FOR OVER 45 YEARS

we have been producing and trading world-wide disposable articles, hygiene clothing and consumables for professional kitchens and everyone who works with food.

■ ALL FROM A SINGLE SOURCE

Choose from a wide full range of products that exactly meet your requirements – one supplier for everything.

■ STRONG LOGISTICS

Your big advantage: Franz Mensch delivers more reliably and quickly than almost anyone else. Because we have 99% of the articles you want in stock. You conveniently order your desired items and we take care of the rest.

■ ALWAYS BETTER

Franz Mensch is an owner-managed, second-generation family business located in Buchloe in the Allgäu. Franz Mensch sees itself as an innovative and growing company with the ambition to continuously improve, to develop new innovative products and to act sustainably. Our company is ISO 9001:2015 and FSC® certified.



3,800 ARTICLES

at the best price!

■ INQUIRE NOW!

You will immediately receive your individual offer, e.g. for a call-off order or framework agreement. Of course, we will be happy to send you samples of your desired products. Simply call us at phone **+49 8241 9633-0** or send an e-mail to **verkauf@franz-mensch.de**. We look forward to hearing from you.



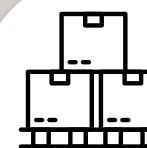
online shop
www.franz-mensch.de/en/



24h ready for dispatch



free sample service



graduated and
pallet prices



THE HUMAN BEING

is the focus of our thoughts and actions

DEAR SIR OR MADAM,

we at Franz Mensch are aware of our special responsibility for environmental protection. And we believe that disposables and sustainability do not necessarily have to be mutually exclusive. Our **NATUREStar** product range proves just that. With our green brand, we are responding to the trend towards more sustainable product alternatives, the increasing abandonment of plastic and the careful use of resources. In this catalogue you will find everything you need and already know to manage your everyday work – except that our **NATUREStar** products are particularly sustainable.

Many of our ecological materials are still quite unknown as plastic substitutes. Are you unsure and do not know which materials are the right ones for your application? We will be hap-

py to advise you on this – whether by e-mail, on the phone or personally on site. Simply contact us and decide together with us for sustainable product alternatives in order to advance environmental protection a little bit further.

Best regards from Buchloe

Achim Theiler Axel Theiler
Management Franz Mensch GmbH

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COFFEE CUPS NATURAL
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NATURE *Star* 

ORGANIC DISPOSABLES

Made from 100% renewable raw materials

Franz Mensch GmbH has been consistently committed to environmental protection for years. A healthy nature is indispensable for humans and animals – and it needs our protection to survive. Environmental awareness and disposable products do not represent a contradiction.

On the contrary: **NATUREStar** products are made from sugar cane, kraft paper, cellulose, palm leaf, bamboo, wood or corn starch. All are 100% renewable raw materials and thus CO₂ neutral and biodegradable.

Consumer demand for organic foods also involves the demand for sustainable food packaging and disposable tableware. This requires a change in thinking that is future-oriented and trustworthy; with solutions that are sensible and functional. Franz Mensch GmbH is constantly working to offer you the best solutions – gladly also customised to your individual needs.

In the areas of catering, gastronomy and system catering, increasing value is being placed on a sustainability strategy. With the **NATUREStar** product line, we would like to support this endeavour and conserve fossil raw materials.

FSC® – HOW TO RECOGNISE SUSTAINABLE WOOD PRODUCTS

The FSC® system and its standards ensure that forests are used in accordance with social, economic and ecological needs. To give you, the customer, the opportunity to actively choose a product that promotes responsible forest management, FSC® certified products are marked with a label.

■ 100% LABEL

The 100% label stands for products with material that comes entirely from FSC® certified and thus exemplarily managed forests.

■ MIX LABEL

FSC® Mix stands for products that can use materials from FSC® certified forests, recycled material as well as material from controlled sources (Controlled Wood).

■ RECYCLED LABEL

FSC® Recycled is found on products made exclusively from recycled materials, e.g. paper.



The mark of
responsible forestry
FSC® C146085



COFFEE CUPS BIOTIC
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CUTTERLY POUCHES NATURESTAR |
FSC® MIX PAPER
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5 GOOD REASONS for organic products from Franz Mensch

■ ALL FROM A SINGLE SOURCE

With around 450 organic products, you will find an unique selection of sustainable consumer goods at Franz Mensch. Your big advantage: You only need one supplier for all your needs. And if it should be more than the standard? With pleasure! As a manufacturer, we quickly turn your special requests into reality.

■ SERVICE: WE DO IT!

At Franz Mensch you buy more than just disposable products. Save yourself a lot of time and effort and benefit from an unique inclusive service. From storage via call-off orders and distance delivery to the complete logistics: We do it. Quick, reliable and convenient for you.

■ YOUR BEST PRICE

No matter which brand product you decide on: with Franz Mensch, the price-performance ratio is right. You benefit from permanently low manufacturer prices.

■ QUALITY

Of course, our organic products meet all the required norms and standards (e.g. EN 13432, food safe). At Franz Mensch you receive certified goods.

■ STRONG BRAND



NATUREStar is the sustainable alternative when it comes to disposable products. The range offers compostable products made from 100% renewable raw materials. The aim is to make disposables as environmentally friendly as possible. **NATUREStar's** top products are compostable tableware, accessories and even disposable clothing made from natural materials such as wood, bamboo, corn starch or sugar cane.



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SOUP CUPS MINISTRONE |
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CUTLERY | WOOD FSC® 100%,
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FOODBOXES MENU
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FIND YOUR IDEAL ORGANIC MATERIAL

Versatile and naturally powerful

										
		min.	max.	oven	micro-wave	refrige-rator	freeze	grease	liquids	EN 13432
	BAGASSE	-25°C	100°C	✓*	✓	✓	✓	✓	✓	✓
	KRAFT PAPER	0°C	90°C	x	x	✓	x	✓	✓	✓
	CELLULOSE	-25°C	85°C	x	✓	✓	✓	✓	✓	✓
	PALM LEAF	-25°C	220°C	✓	✓	✓	✓	✓	✓	✓
	BAMBOO	-5°C	40°C	x	x	✓	x	x	x	x
	WOOD	-18°C	70°C	x	x	✓	✓	x	x	x
	PLA	0°C	40°C	x	x	✓	x	✓	✓	✓
	CPLA	-5°C	90°C	x	x	✓	x	✓	✓	✓

* max. for 30 minutes



BAGASSE

oil and grease resistant – particularly stable – stackable

The fast-growing sugar cane is the world's most important raw material for the production of sugar. It is rolled and squeezed to extract the sugar juice. The fibrous part remains as a by-product: the bagasse. With the addition of water and natural binding agents, the bagasse is ground to a pulp and pressed into different shapes. If bagasse is bleached, the end product is bright white; if it is not bleached, the appearance is natural brown. Tableware made from sugar cane is light and yet very stable. It is also water-resistant, **oil and grease resistant**, suitable for the **microwave and the refrigerator** and heat-resistant up to 100°C. Whether it's a plate, bowl, menu or hamburger box – the fibre tableware from **NATUREStar** meets all the requirements of the EN 13432 standard for guaranteed compostability. This means in concrete terms: The fibre tableware is 100% biodegradable. Another advantage: The dishes can be **stacked to save space**.



top seller



41215



41217



41224



41225



41223

Hamburger boxes with hinged lid

■ square, white	1 carton =
41215 L: 150 x W: 150 x H: 80 mm	10 x 50 pieces
■ square, natural brown	1 carton =
412155 L: 150 x W: 150 x H: 80 mm	10 x 50 pieces

Menu boxes with hinged lid

• in 3 different versions

Single

■ rectangular, white	1 carton =
41217 L: 170 x W: 125 x H: 49 mm	10 x 50 pieces
41218 L: 185 x W: 135 x H: 65 mm	10 x 50 pieces
41222 L: 220 x W: 200 x H: 90 mm	10 x 25 pieces
■ square, white	1 carton =
41224 L: 230 x W: 230 x H: 85 mm	10 x 25 pieces

Double, 2-divided

■ rectangular, white	1 carton =
41225 L: 245 x W: 160 x H: 62 mm	10 x 25 pieces

Triple, 3-divided

■ square, white	1 carton =
41223 L: 225 x W: 200 x H: 90 mm	10 x 25 pieces
41226 L: 230 x W: 230 x H: 85 mm	



min. -25°C max. 100°C

top seller

HAMBURGER BOXES WITH HINGED LID |
BAGASSE
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FINGER FOOD SKEWERS LOOP |
BAMBOO
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PAPER DRINKING STRAWS
CLASSIC | FSC® MIX PAPER
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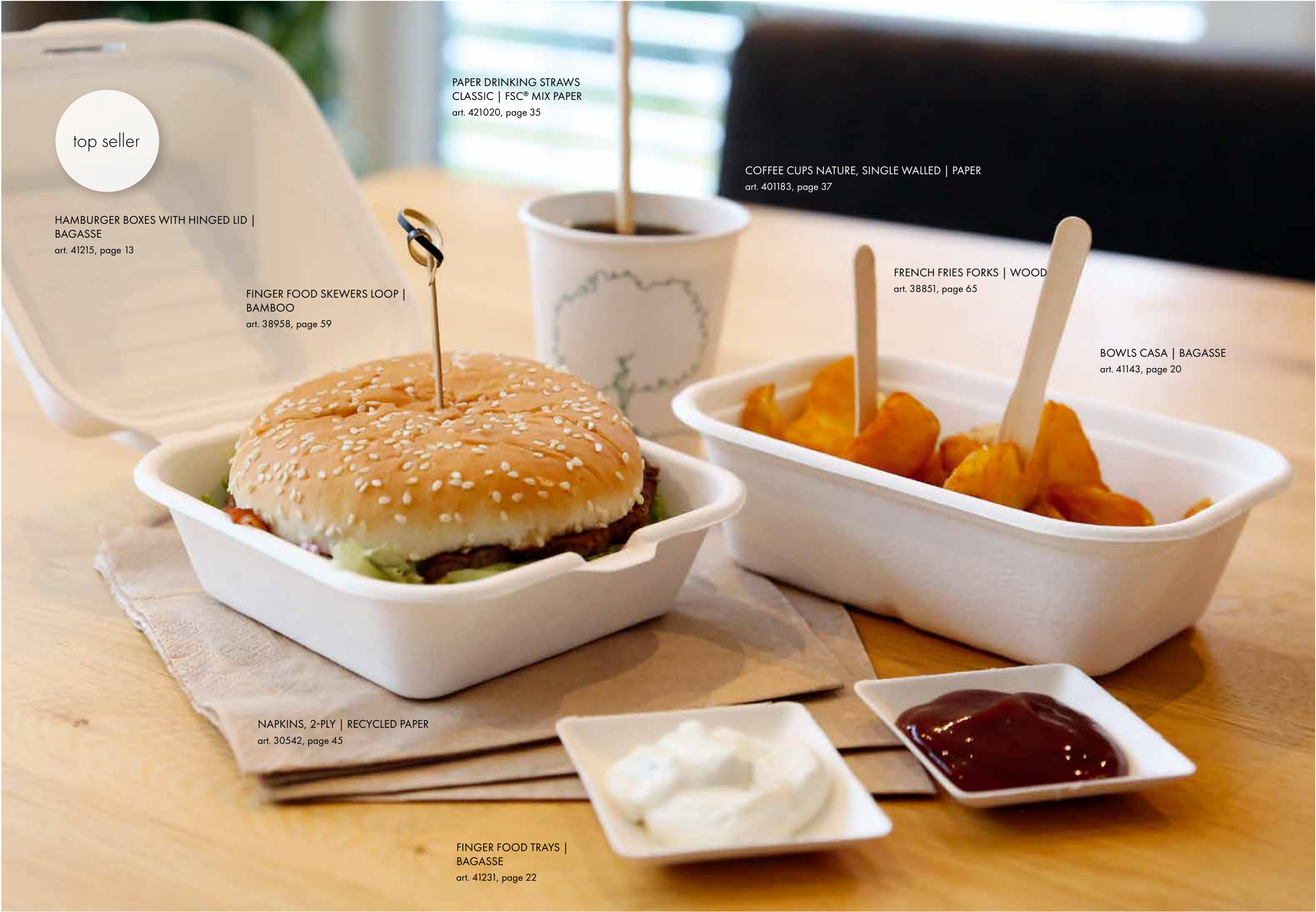
COFFEE CUPS NATURE, SINGLE WALLED | PAPER
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BOWLS CASA | BAGASSE
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SOUP PLATES GOURMET | BAGASSE

art. 410220



PLATES GOURMET | BAGASSE

art. 410260



410220



410260



410180

Series Gourmet Soup plates

■ round, white
410220 Ø 230 mm

1 carton =
10 x 50 pieces

Plates

■ round, white
410260 Ø 270 mm
410170 Ø 210 mm

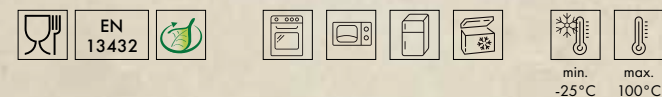
1 carton =
10 x 50 pieces

Series Eleganza Bowls

■ square, white
411901 L: 180 x W: 180 x H: 30 mm, 600 ml 20 x 50 pieces
411900 L: 165 x W: 165 x H: 55 mm, 900 ml 10 x 50 pieces

Plates

■ square, white
410180 L: 170 x W: 170 mm 10 x 50 pieces
410200 L: 220 x W: 220 mm



natural
brown thanks
to unbleached
bagasse



41026



410225



41021



41025

Plates Single

■ round, white
41015 Ø 153 mm
41017 Ø 180 mm
41022 Ø 230 mm
41026 Ø 260 mm

1 carton =
20 x 50 pieces
20 x 50 pieces
20 x 50 pieces
10 x 50 pieces

■ round, natural brown
410175 Ø 175 mm
410225 Ø 225 mm

1 carton =
20 x 50 pieces
20 x 50 pieces

■ oval, white
41023 L: 230 x W: 165 mm
41027 L: 265 x W: 200 mm
41032 L: 320 x W: 258 mm

1 carton =
10 x 50 pieces
10 x 50 pieces
10 x 25 pieces

■ oval, natural brown
410275 L: 260 x W: 200 mm

1 carton =
10 x 50 pieces

■ square, white
41018 L: 170 x W: 170 mm
41020 L: 200 x W: 200 mm
41024 L: 248 x W: 248 mm
41028 L: 260 x W: 260 mm

1 carton =
20 x 50 pieces
20 x 50 pieces
10 x 50 pieces
10 x 50 pieces

■ rectangular, white
41010 L: 260 x W: 130 mm

1 carton =
20 x 50 pieces



41023



41018



41010

Menu plates, 2-divided

■ round, white
41021 Ø 224 mm

1 carton =
20 x 50 pieces

■ oval, white
410272 L: 260 x W: 190 mm

1 carton =
10 x 50 pieces

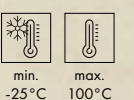
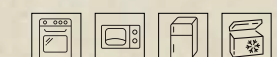
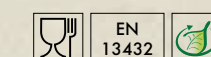


410272

Menu plates, 3-divided

■ round, white
41025 Ø 260 mm

1 carton =
10 x 50 pieces





BOWLS | BAGASSE
art. 41168



41185



411905



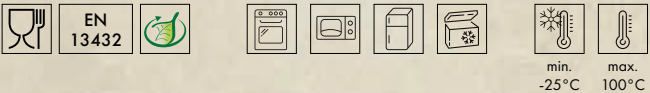
41155

Bowls

■ round, white			1 carton =
41110	H: 45 mm, Ø 115 mm, 250 ml		20 x 50 pieces
41115	H: 47 mm, Ø 136 mm, 370 ml		20 x 50 pieces
41140	H: 33 mm, Ø 160 mm, 400 ml		20 x 50 pieces
41146	H: 38 mm, Ø 180 mm, 460 ml		20 x 50 pieces
41150	H: 40 mm, Ø 155 mm, 500 ml		20 x 50 pieces
41151	H: 30 mm, Ø 205 mm, 550 ml		20 x 50 pieces
41168	H: 40 mm, Ø 190 mm, 680 ml		20 x 50 pieces
41185	H: 53 mm, Ø 170 mm, 850 ml		20 x 25 pieces
41111	H: 60 mm, Ø 185 mm, 1,000 ml		20 x 25 pieces

■ round, natural brown			1 carton =
411905	H: 30 mm, Ø 194 mm, 400 ml		20 x 50 pieces
411955	H: 52 mm, Ø 194 mm, 900 ml		12 x 40 pieces

■ oval, white			1 carton =
41155	L: 230 x W: 140 x H: 45 mm, 680 ml		10 x 50 pieces



min. -25°C max. 100°C

Bowls with matching lids



411411

41190

Bowls

■ round, white			1 carton =
41190	Ø 194 mm, 900 ml		12 x 40 pieces

Lids for bowls | rPET

to 41190			1 carton =
■ round, transparent			12 x 40 pieces
411411	Ø 203 mm		



41141

41142

Bowls

■ round, white			1 carton =
41142	H: 77 mm, Ø 105 mm, 425 ml		20 x 25 pieces
41191	H: 65 mm, Ø 195 mm, 900 ml		10 x 50 pieces
41192	H: 75 mm, Ø 195 mm, 1,200 ml		10 x 50 pieces

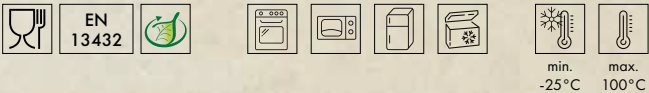
Lids for bowls

■ round, white			1 carton =
41141	Ø 110 mm	to 41142	20 x 25 pieces
41199	Ø 195 mm	to 41191 and 41192	10 x 50 pieces



41199

41192



min. -25°C max. 100°C

411412



Series Classico

Bowls

■ rectangular, white	1 carton =
41144 L: 230 x W: 156 x H: 45 mm, 1,200 ml	12 x 40 pieces
411440 L: 230 x W: 156 x H: 31 mm, 900 ml	

■ rectangular, natural brown	1 carton =
411455 L: 230 x W: 156 x H: 45 mm, 1,200 ml	12 x 40 pieces

41144



411455

Lids | rPET

to 41144, 411440 and 411455

■ rectangular, transparent	1 carton =
411412 L: 237 x W: 163 mm	12 x 40 pieces

411413



41143

Series Casa

Bowls

■ rectangular, white	1 carton =
41145 L: 175 x W: 120 x H: 38 mm, 500 ml	10 x 50 pieces
41143 L: 175 x W: 120 x H: 50 mm, 650 ml	
41147 L: 175 x W: 120 x H: 60 mm, 750 ml	

Lids | rPET

to 41143, 41145, 41147

■ rectangular, transparent	1 carton =
411413 L: 177 x W: 125 mm	10 x 50 pieces

411410



41106

Dressing bowls

■ round, white	1 carton =
41106 Ø 63 mm, 60 ml	10 x 50 pieces

Lids | PET

to 41106

■ round, transparent	1 carton =
411410 Ø 65 mm	10 x 100 pieces



Standards only apply to products made from bagasse

41170



41172

Series Puro

Bowls

■ rectangular, white	1 carton =
41171 L: 212 x W: 140 x H: 38 mm, 750 ml	4 x 125 pieces
41172 L: 212 x W: 140 x H: 55 mm, 1,000 ml	
41173 L: 212 x W: 140 x H: 71 mm, 1,300 ml	

Lids

to 41171, 41172, 41173

■ rectangular, white	1 carton =
41170 L: 220 x W: 147 x H: 20 mm	4 x 125 pieces

411505



411515



411525

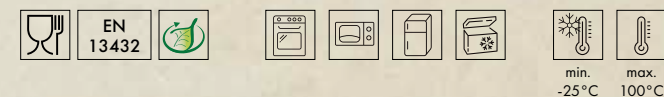
Snack bowls

■ oval, natural brown	1 carton =
411515 L: 236 x W: 135 x H: 55 mm, 800 ml	10 x 50 pieces
■ 2-divided, oval, natural brown	1 carton =
411525 L: 236 x W: 135 x H: 55 mm, 800 ml	10 x 50 pieces

Lids for snack bowls

to 411515, 411525

■ oval, natural brown	1 carton =
411505 L: 236 x W: 140 mm	10 x 50 pieces



Standards only apply to products made from bagasse

FINGER FOOD SKEWERS LOOP | BAMBOO
art. 38956, page 59



FINGER FOOD TRAYS | BAGASSE
art. 41231

FINGER FOOD SPOONS | BAGASSE
art. 41230

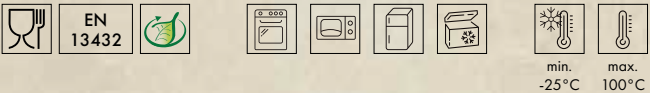
Series finger food Trays

■ square, white
41231 L: 63 x W: 63 mm 1 carton = 30 x 20 pieces

■ oval, white
41232 L: 80 x W: 54 mm 1 carton = 30 x 20 pieces

Spoons

■ drop-shaped, white
41230 L: 110 x W: 55 mm 1 carton = 30 x 20 pieces



Drinking cups

■ round, white
401100 200 ml / 8 oz Ø 80 mm 1 carton = 20 x 50 pieces
401200 300 ml / 12 oz Ø 90 mm

Lids with drink opening

to 401100 and 401200
■ round, white
401101 Ø 80 mm 1 carton = 20 x 50 pieces
401201 Ø 90 mm

Series cup holders

• for 2 or 4 cups

Double

■ rectangular, white
411445 L: 220 x W: 110 x H: 40 mm 1 carton = 16 x 50 pieces

Quattro

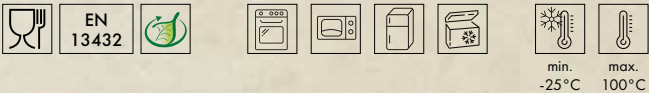
■ square, white
411446 L: 215 x W: 215 x H: 40 mm 1 carton = 12 x 50 pieces

for the
service in the
aircraft

Trays, 4-divided

• particularly suitable for catering services in the aircraft

■ rectangular, white
411444 L: 370 x W: 270 mm 1 carton = 8 x 20 pieces



KRAFT PAPER

extremely stable – naturally beautiful appearance – favourable price

The name „kraft paper“ already indicates it: This material is strong and impresses with its **maximum strength**. Kraft paper is the most stable type of paper. It is made from particularly long coniferous wood fibres, mostly from pine or spruce, and is coated with PLA on the inside. The production is natural, without bleaching or chemicals. **NATUREStar's** food packaging is made from pure fresh fibres and is food safe. Kraft paper is ideal for cups because its smooth surface makes it pleasant to drink. Another advantage: Kraft paper is **more favourable than tableware made of bagasse or wood**. The natural brown colour is typical for kraft paper. Your customers will immediately recognise that this is **sustainable packaging** – 100% biodegradable and recyclable according to EN 13432. Labelled products are also available FSC® certified. In other words, the perfect material for food trucks, street food, modern gastronomy, fast food and high-quality take-away meals. More than just transport containers for food: With your **individual print** it becomes your personal advertising ambassador. All kraft paper products are printable – inexpensive and available from small quantities.



HAMBURGER BOXES | KRAFT PAPER
art. 416416



416416

Hamburger boxes

- with PLA coating

■ square, brown
416416

L: 155 x W: 155 x H: 84 mm

1 carton =
6 x 50 pieces



416410

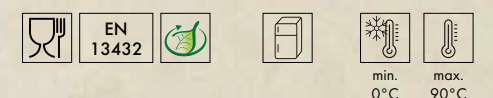
Foodboxes Asia

- with PLA coating

■ round, brown
416410


H: 112 mm, Ø 100 mm, 800 ml

1 carton =
10 x 50 pieces







SNACK TRAYS WRAP | KRAFT PAPER
art. 416619



400118



416118



416130

Salad bowls Caesar

- with PLA coating

■ round, brown	
416100	H: 78 mm, Ø 150 mm, 1,000 ml
416130	H: 66 mm, Ø 185 mm, 1,300 ml
416175	H: 60 mm, Ø 150 mm, 750 ml

1 carton = 6 x 50 pieces

Lids for salad bowls

- with PLA coating
- for salad bowls Caesar

■ round, brown	
416115	Ø 150 mm to 416100 / 416175
416118	Ø 185 mm to 416130

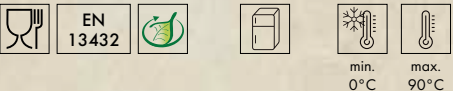
1 carton = 6 x 50 pieces

Lids for salad bowls | rPET

- for salad bowls Caesar

■ round, transparent	
400115	Ø 150 mm to 416100 / 416175
400118	Ø 185 mm to 416130

1 carton = 6 x 50 pieces





416649



416418



416421



416316



416322

Snack trays Wrap

- with PLA coating

■ round, brown	
416619	H: 100 mm, Ø 60 mm, 8 oz
416649	H: 135 mm, Ø 60 mm, 16 oz

1 carton = 10 x 50 pieces

Sandwich boxes Club

- with PLA coating

■ rectangular, brown	
416418	L: 177 x W: 91 x H: 85 mm
416421	L: 207 x W: 107 x H: 79 mm

1 carton = 6 x 50 pieces

Foodboxes Menu

- with PLA coating

■ rectangular, brown	
416313	L: 130 x W: 105 x H: 65 mm
416316	L: 162 x W: 132 x H: 64 mm
416321	L: 215 x W: 162 x H: 64 mm

1 carton = 9 x 50 pieces
9 x 50 pieces
4 x 50 pieces

■ additionally with PLA window, rectangular, brown	
416322	L: 215 x W: 162 x H: 64 mm

1 carton = 6 x 50 pieces





FOODTRAYS TASTY | KRAFT PAPER
art. 416590

SOUP CUPS MINISTRONE |
KRAFT PAPER
art. 416275

Foodtrays Tasty



- with PLA coating

■ rectangular, brown

1 carton =

416510	L: 105 x W: 70 x H: 27 mm, 100 ml	20 x 50 pieces
416522	L: 125 x W: 88 x H: 38 mm, 220 ml	20 x 50 pieces
416540	L: 154 x W: 107 x H: 41 mm, 400 ml	20 x 50 pieces
416580	L: 200 x W: 125 x H: 53 mm, 800 ml	10 x 50 pieces
416590	L: 224 x W: 140 x H: 58 mm, 1,200 ml	10 x 50 pieces



416580

Soup cups Minestrone



- with PLA coating

■ round, brown

1 carton =

416235	H: 60 mm, Ø 97 mm, 200 ml	20 x 25 pieces
416250	H: 96 mm, Ø 97 mm, 500 ml	
416275	H: 115 mm, Ø 116 mm, 750 ml	

Lids for soup cups

- with PLA coating
- for soup cups Minestrone

■ round, brown

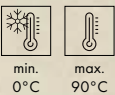
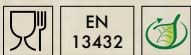
1 carton =

416210	Ø 97 mm	to 416235 / 416250	20 x 25 pieces
416212	Ø 116 mm	to 416275	

416210



416250





415105

Paper plates / bowls | FSC® MIX paper



- extra strong, stable paper
- **also for greasy food thanks to special fat barrier**

Paper plates

■ round, brown

415095	Ø 180 mm
415105	Ø 230 mm

1 carton =	
10 x 100 pieces	
5 x 100 pieces	

■ rectangular, brown

415055	L: 100 x W: 160 mm
415045	L: 110 x W: 175 mm
415145	L: 130 x W: 200 mm
415125	L: 165 x W: 200 mm
415135	L: 170 x W: 230 mm
415035	L: 180 x W: 260 mm
415025	L: 210 x W: 300 mm

1 carton =	
12 x 250 pieces	
10 x 250 pieces	
6 x 250 pieces	
4 x 250 pieces	
4 x 250 pieces	
2 x 250 pieces	
2 x 125 pieces	



415125

Paper bowls

■ oval, brown

415165	L: 90 x W: 140 x H: 30 mm
415155	L: 105 x W: 175 x H: 30 mm
415175	L: 110 x W: 195 x H: 32 mm

1 carton =	
8 x 250 pieces	
8 x 250 pieces	
4 x 250 pieces	

■ rectangular, brown

415185	L: 130 x W: 180 x H: 30 mm
415195	L: 150 x W: 230 x H: 20 mm

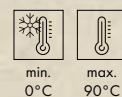
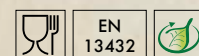
1 carton =	
4 x 250 pieces	
8 x 100 pieces	



415175



415185

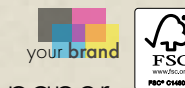


COFFEE CUPS MOCCA,
SINGLE WALLED | FSC® MIX PAPER
art. 406193



406293

Coffee cups Mocca, single walled | FSC® MIX paper

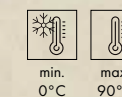
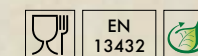


- with PLA coating

■ brown			1 carton =
406193	200 ml / 8 oz	Ø 80 mm	20 x 50 pieces
406293	300 ml / 12 oz	Ø 80 mm	

BEST OF THE BEST:

- **entirely sustainable:** product and packaging made of renewable and compostable materials
- wet strength thanks to organic coating (PLA)
- FSC® certified high-quality cups made of natural kraft paper in the unique **NATUREStar** look
- **packed in organic bag**



FORKS | WOOD
art. 38856, page 65

FOODTRAYS TASTY | KRAFT PAPER
art. 416590, page 29

LIDS FOR COFFEE CUPS |
CPLA
art. 40026, page 75

COFFEE CUPS MOCCA,
SINGLE WALLED | FSC® MIX PAPER
art. 406293, page 31

KNIVES | WOOD
art. 38855, page 65

PAPER PLATES | FSC® MIX PAPER
art. 415105, page 30





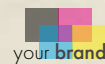
35562

Paper carrying bags

- 3 kg load capacity

■ brown

35560	L: 220 x W: 110 x H: 280 mm
35561	L: 220 x W: 110 x H: 360 mm
35562	L: 260 x W: 170 x H: 250 mm
35563	L: 320 x W: 120 x H: 400 mm
35564	L: 320 x W: 170 x H: 440 mm

1 carton =
1 x 250 pieces

Trash bags

- particularly suitable for paper, organic and dry waste

■ with print „Altpapier“, brown

35554	L: 550 x W: 200 x H: 850 mm, 80 l
35557	L: 700 x W: 220 x H: 950 mm, 120 l

1 carton =
25 pieces

■ with print „Abfälle“, brown

35553	L: 550 x W: 200 x H: 850 mm, 80 l
35556	L: 700 x W: 220 x H: 950 mm, 120 l

1 carton =
25 pieces

■ without print, brown

35555	L: 550 x W: 200 x H: 850 mm, 80 l
35558	L: 700 x W: 220 x H: 950 mm, 120 l
35559	L: 800 x W: 300 x H: 1,200 mm, 240 l

1 carton =
25 pieces
25 pieces
10 pieces

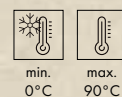
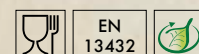
35555



35554



35553



COFFEE CUPS MOCCA,
SINGLE WALLED | FSC® MIX PAPER
art. 406293, page 31

PAPER DRINKING STRAWS
JUMBO AND CLASSIC |
FSC® MIX PAPER
art. 42182 / 421020



421020

42182

Paper drinking straws | FSC® MIX paper



Classic

■ brown, rigid
421020

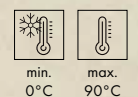
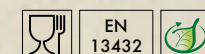
L: 197 mm, Ø 6 mm

1 carton =
30 x 100 pieces

Jumbo

■ brown, rigid
42182

L: 250 mm, Ø 8 mm

1 carton =
21 x 100 pieces



CELLULOSE

natural – low price – extremely versatile

Plants consist to a large extent of cellulose. It is fibrous and insoluble in water. Cellulose is the most important raw material for **paper production** and is often obtained from wood. For the **NATUREStar** products, we expressly refrain from clearing rainforests and pay attention to particularly natural manufacturing processes. The **NATUREStar** coffee cups are made of environmentally friendly cardboard and coated on the inside with PLA (corn starch). They meet all the requirements of the European standard EN 13432 for guaranteed compostability. Here, after 80 days of professional composting, more than 90% of the material is completely biodegraded. After six months, even the smallest particles (less than 2 mm) are completely metabolised. The labelled products are also available FSC® certified.



NATUREStar

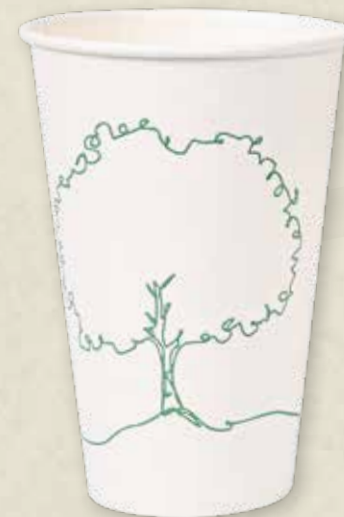
INNOVATION

NEW:
plastic-free,
recyclable as
waste paper

SOLVES THE WASTE PROBLEM

Using natural and sustainable raw materials in production is good, but what about disposal? Where do used paper cups end up? The new coffee cups Nature think further. Unlike standard cups, the cups Nature are absolutely free of plastics and do not have a PE coating. After use, they can simply be disposed of with waste paper. In this way, over 90% of the cups are recycled and plastic waste is significantly reduced.

- 100% plastic-free
- easy to dispose of in the waste paper bin
- particularly sustainable and suitable for everyday use
- over 90% of the cup is verifiably recyclable (Aticelca test procedure)
- water-based, plastic-free coating that seals the cup



401283
(front)



401283
(back)

Coffee cups Nature, single walled | paper

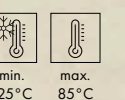
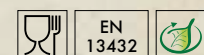


- PEFC® certified paper from sustainable forests
- **100% plastic-free**
- no plastic waste, simply dispose of it in the waste paper bin
- water-based coating seals the paper cup, holds tight, no softening
- suitable as sustainable cups for vending machines (applies to 150 ml, 200 ml and 300 ml)

■ monochrome printed

1 carton =

401083	100 ml / 4 oz	Ø 62.5 mm	20 x 50 pieces
401883	150 ml / 6 oz	Ø 70.3 mm	30 x 80 pieces
401183	200 ml / 8 oz	Ø 80 mm	28 x 60 pieces
401283	300 ml / 12 oz	Ø 80.2 mm	20 x 50 pieces



Coffee cups | paper

- with PLA coating
- single or double walled



40119

Organic, single walled

■ ■ ■ multicoloured printed

40109	100 ml / 4 oz	Ø 63 mm
40189	150 ml / 6 oz	Ø 80 mm
40119	200 ml / 8 oz	Ø 80 mm
40129	300 ml / 12 oz	Ø 80 mm
401290	300 ml / 12 oz	Ø 90 mm
40149	400 ml / 16 oz	Ø 90 mm

1 carton =
20 x 50 pieces



40139

Biotic, double walled

■ ■ ■ monochrome printed

40179	100 ml / 4 oz	Ø 62 mm
40139	200 ml / 8 oz	Ø 80 mm
40159	300 ml / 12 oz	Ø 90 mm
40199	400 ml / 16 oz	Ø 90 mm

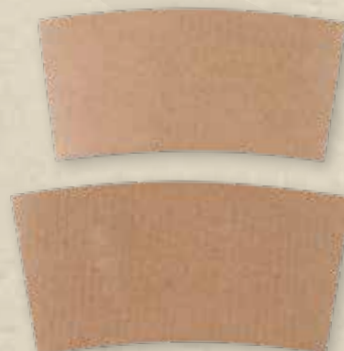
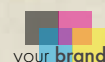
1 carton =
20 x 25 pieces

Cup sleeves for coffee cups | paper

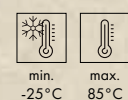
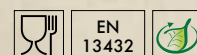
■ brown

40219	for 200 ml
40229	for 300 ml

1 carton =
40 x 25 pieces



40229



LIDS FOR COFFEE CUPS | CPLA
art. 40026, page 75

COFFEE CUPS NATURAL,
SINGLE WALLED | FSC® MIX PAPER
art. 401193



CUP SLEEVES FOR
COFFEE CUPS | PAPER
art. 40219

COFFEE STICKS | WOOD
art. 38853, page 66

CUP HOLDERS
DOUBLE | BAGASSE
art. 411445, page 23

NAPKINS, 2-PLY |
RECYCLED PAPER
art. 30541, page 45

Coffee cups Natural, single walled | FSC® MIX paper

- with PLA coating

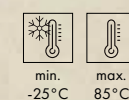
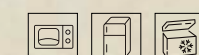
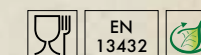
■ ■ ■ multicoloured printed

401093	100 ml / 4 oz	Ø 62 mm
401893	150 ml / 6 oz	Ø 80 mm
401193	200 ml / 8 oz	Ø 80 mm
401293	300 ml / 12 oz	Ø 80 mm
4012903	300 ml / 12 oz	Ø 90 mm
401493	400 ml / 16 oz	Ø 90 mm

1 carton =
20 x 50 pieces



401193



LIDS FOR COFFEE CUPS
Ø 80 MM | CPLA
art. 40026, page 75



LIDS FOR COFFEE CUPS
Ø 90 MM | CPLA
art. 40046, page 75



LIDS FOR COFFEE CUPS
Ø 63 MM | CPLA
art. 40076, page 75



COFFEE CUPS NATURAL,
SINGLE WALLED | FSC® MIX PAPER
100 ML / 4 OZ, Ø 62 MM
art. 401093, page 39

COFFEE CUPS NATURAL,
SINGLE WALLED | FSC® MIX PAPER
150 ML / 6 OZ, Ø 80 MM
art. 401893, page 39

COFFEE CUPS NATURAL,
SINGLE WALLED | FSC® MIX PAPER
200 ML / 8 OZ, Ø 80 MM
art. 401193, page 39

COFFEE CUPS NATURAL,
SINGLE WALLED | FSC® MIX PAPER
300 ML / 12 OZ, Ø 80 MM
art. 401293, page 39

COFFEE CUPS NATURAL,
SINGLE WALLED | FSC® MIX PAPER
300 ML / 12 OZ, Ø 90 MM
art. 4012903, page 39

COFFEE CUPS NATURAL,
SINGLE WALLED | FSC® MIX PAPER
400 ML / 16 OZ, Ø 90 MM
art. 401493, page 39



PAPER DRINKING STRAWS
CLASSIC | FSC® MIX PAPER
art. 421000-421020
art. 421050-421110
art. 421150-421210

48h without
soaking

Paper drinking straws
Classic | FSC® MIX paper

your brand

monochrome, rigid
L: 197 mm, Ø 6 mm

■ 421000	black
■ 421010	white
■ 421020	brown (Kraft paper)
■ 42103	lime green
■ 42104	grey

1 carton =
30 x 100 pieces

striped, rigid
L: 197 mm, Ø 6 mm

■ 421050	white-red
■ 421060	white-blue
■ 421070	white-green
■ 421080	white-yellow
■ 421090	white-orange
■ 421100	white-light blue
■ 421110	white-black

1 carton =
30 x 100 pieces

dotted, rigid
L: 197 mm, Ø 6 mm

■ 421150	white-red
■ 421160	white-blue
■ 421170	white-green
■ 421180	white-yellow
■ 421190	white-orange
■ 421200	white-light blue
■ 421210	white-black

1 carton =
30 x 100 pieces

individually wrapped in paper, rigid
L: 197 mm, Ø 6 mm

■ 421001	black
■ 421011	white
■ 421051	white-red striped

1 carton =
14 x 100 pieces

421000

421110

421210

421001

min. -25°C

max. 85°C

48h without
soaking



421560

421660

Paper drinking straws Flex | FSC® MIX paper



striped, with kink
L: 197 mm, Ø 6 mm

1 carton =
30 x 100 pieces

■	421550	white-red
■	421560	white-blue
■	421570	white-green
■	421580	white-yellow
■	421590	white-orange
■	421600	white-light blue
■	421610	white-black

dotted, with kink
L: 197 mm, Ø 6 mm

1 carton =
30 x 100 pieces

■	421650	white-red
■	421660	white-blue
■	421670	white-green
■	421680	white-yellow
■	421690	white-orange
■	421700	white-light blue
■	421710	white-black

Paper drinking straws Jumbo | FSC® MIX paper



monochrome, rigid
L: 250 mm, Ø 8 mm

1 carton =
21 x 100 pieces

■	42180	black
■	42181	white
■	42182	brown (Kraft paper)
■	42185	red
■	42186	blue
■	42187	green
■	42188	yellow

Paper drinking straws Cocktail | FSC® MIX paper



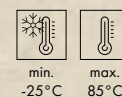
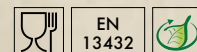
monochrome, striped or dotted, rigid
L: 130 mm, Ø 8 mm

1 carton =
34 x 100 pieces

■	421300	black
■	421350	white-red striped
■	421370	white-green striped
■	421450	white-red dotted
■	421470	white-green dotted

421300

42180



Paper plates | fresh fibre carton

■ round, white

1 carton =

41511	Ø 200 mm	10 x 100 pieces
41510	Ø 230 mm	5 x 100 pieces

■ rectangular, white

1 carton =

41501	L: 230 x W: 330 mm	1 x 250 pieces
41502	L: 210 x W: 290 mm	1 x 250 pieces
41503	L: 180 x W: 260 mm	2 x 250 pieces
41504	L: 110 x W: 175 mm	10 x 250 pieces
41505	L: 100 x W: 160 mm	12 x 250 pieces
41512	L: 165 x W: 200 mm	4 x 250 pieces
41513	L: 165 x W: 230 mm	4 x 250 pieces
41514	L: 130 x W: 200 mm	6 x 250 pieces



41510



41514

Cuterly pouches NatureStar | FSC® MIX paper



■ motif print, brown napkin

1 carton =

30620	L: 200 x W: 85 mm	1 x 520 pieces
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30620

Napkins, 2-ply | recycled paper



■ brown

1 carton =

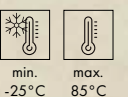
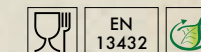
30541	L: 330 x W: 330 mm, 1/4 fold	8 x 250 pieces
30542	L: 330 x W: 330 mm, 1/8 fold	8 x 250 pieces
30543	L: 240 x W: 240 mm, 1/4 fold	16 x 250 pieces



30541



30542





304215

Toilet paper small roll, 2-ply | FSC® recycling tissue



- roll à 600 sheets

■ natural brown

304215

L: 100 x W: 125 mm, Ø 115 mm

1 carton =
10 x 4 rolls



304345

Toilet paper large roll, 2-ply | FSC® recycling tissue



- roll à 1,000 sheets

■ natural brown

304345

L: 250 x W: 98 mm, Ø 260 mm

1 carton =
6 rolls



304035

Folded towels V-fold, 2-ply | recycling tissue

- **ideal for washrooms with high traffic**
- advantage of the V-fold: the cloth is removed unfolded, the next one is ready to hand
- suitable for folded towel dispenser art. 88836

■ natural brown

304035

L: 230 x W: 190 mm

1 carton =
20 x 255 pieces



eco-friendly
innovation

WORLD FIRST – HOW TO TURN WASTE RECYCLING INTO ECOLOGICAL SANITARY PAPER

Knew how! The remains of a paper factory, i.e. paper and cardboard, are not thrown away but simply recycled. This results in environmentally friendly hygiene papers – guaranteed from 100% ecological recycled tissue!

Advantages:

- **sustainable and environmentally friendly production**
- **100% recycled tissue – FSC® certified**
- more favourable than alternatives made from cellulose
- food safe
- very absorbent and soft
- embossed structure



304125

Hand towel rolls, 3-ply | FSC® recycling tissue



- **inside processing**
- individually packed and therefore hygienic
- roll à 341 sheets

■ natural brown

304125

L: 220 x W: 220 mm, Ø 170 mm
approx. 75 linear meters

1 carton =
6 x 1 roll



304435

Cleaning paper rolls, 3-ply | FSC® recycling tissue



- **food safe**
- for all wiping jobs (suitable for oils, greases, water)
- suitable for floor stand art. 88832 and wall holder art. 88834
- roll à 800 sheets

■ natural brown

304435

L: 250 x W: 240 mm, Ø 280 mm
approx. 200 linear meters

1 carton =
2 rolls






PALM LEAF


uniquely beautiful – high quality – very stable

The palm leaf tableware from **NATUREStar** is made of pressed leaves of the betel nut palm. The betel nut palm comes from Southeast Asia and grows there in natural forests. The palm leaves, which can be up to 2 m long, fall off naturally several times a year and can be **easily collected**. The picked palm leaves are first washed and dried. The **NATUREStar** tableware is additionally dried using a special 2-sided thermal process. So the products have very little residual moisture. This makes the tableware **long-lasting and of very high quality**. The dried leaves are then pressed into the desired shape, smoothed and polished – for a particularly beautiful look. Palm leaf tableware is a purely natural product that is completely biodegradable according to the European standard EN 13421 (guaranteed compostability) and does not require any coatings or chemical additives. It is food safe, tasteless and odorless, naturally water-resistant (also suitable for soups and sauces) and even suitable for the oven (up to 220°C), microwave and refrigerator (down to -25°C). Palm leaf plates are eye-catching and particularly appealing because of their beautiful appearance. Each product is **unique thanks to the individual grain**.






410611



410621




410631


Finger food bowls

• for sauces, dips or as a decorative tea light


■ round, nature		1 carton =
410610	Ø 125 mm, 150 ml	8 x 25 pieces
410611	Ø 65 mm, 25 ml	
■ square, nature		1 carton =
410620	L: 100 x W: 100 mm, 80 ml	8 x 25 pieces
410621	L: 65 x W: 65 mm, 30 ml	
■ rectangular, nature		1 carton =
410631	L: 115 x W: 65 x H: 20 mm, 25 ml	8 x 25 pieces



410652




410653




410654

Bowls


■ round, nature		1 carton =
410616	Ø 180 mm, 400 ml	8 x 25 pieces
■ square, nature		1 carton =
410628	L: 145 x W: 145 x H: 45 mm, 350 ml	8 x 25 pieces
■ rectangular, nature		1 carton =
410636	L: 200 x W: 150 x H: 30 mm, 400 ml	8 x 25 pieces
■ triangular, nature		1 carton =
410652	L: 180 x W: 170 x H: 50 mm, 500 ml	8 x 25 pieces
■ heart shape, nature		1 carton =
410653	L: 160 x W: 160 x H: 28 mm	8 x 25 pieces
■ fish shape, nature		1 carton =
410654	L: 230 x W: 110 x H: 26 mm	8 x 25 pieces









410654



410628



410636



min. -25°C

max. 220°C

PLATES FLAT WITH EDGE
SQUARE | PALM LEAF
art. 410623, page 53

PLATES FLAT WITH EDGE
SQUARE | PALM LEAF
art. 410624, page 53

top seller

PLATES FLAT ROUND |
PALM LEAF
art. 410613, page 53

FINGER FOOD BOWLS
SQUARE | PALM LEAF
art. 410621, page 49

FINGER FOOD SKEWERS
FLAG | BAMBOO
art. 38953, page 55

FINGER FOOD SKEWERS
RING | BAMBOO
art. 38946, page 61

NAPKINS, 2-PLY |
RECYCLED PAPER
art. 30541, page 45


FINGER FOOD BOWLS ROUND |
PALM LEAF
art. 410611, page 49

FINGER FOOD SKEWERS LOOP TURNED | BAMBOO
art. 38963, page 59




PLATES DEEP ROUND | PALM LEAF
art. 410612


SPOONS | WOOD
art. 38857, page 65



410612



410622



410629

Plates deep

■ round, nature			1 carton =
410612	H: 25 mm, Ø 200 mm, 350 ml		4 x 25 pieces
■ square, nature			1 carton =
410622	L: 140 x W: 140 x H: 50 mm, 500 ml	4 x 25 pieces	
410629	L: 200 x W: 200 x H: 30 mm, 500 ml	8 x 25 pieces	

top seller



410613



410615



410627



410624



410644



410633



410634



410635

Plates flat

■ round, nature			1 carton =
410613	H: 20 mm, Ø 200 mm		4 x 25 pieces
410614	H: 20 mm, Ø 250 mm		4 x 25 pieces
■ square, nature			1 carton =
410625	L: 150 x W: 150 x H: 18 mm	8 x 25 pieces	
410626	L: 200 x W: 200 x H: 18 mm	8 x 25 pieces	
410627	L: 240 x W: 240 x H: 18 mm	8 x 25 pieces	
■ rectangular, nature			1 carton =
410632	L: 170 x W: 120 x H: 18 mm	8 x 25 pieces	
410633	L: 240 x W: 155 x H: 15 mm	4 x 25 pieces	
■ oval, nature			1 carton =
410642	L: 170 x W: 120 x H: 18 mm	4 x 25 pieces	
410643	L: 250 x W: 165 x H: 26 mm		
410644	L: 320 x W: 175 x H: 22 mm		

Plates flat with edge

■ round, nature			1 carton =
410615	H: 20 mm, Ø 180 mm		8 x 25 pieces
■ square, nature			1 carton =
410623	L: 180 x W: 180 x H: 20 mm	4 x 25 pieces	
410624	L: 240 x W: 240 x H: 20 mm	4 x 25 pieces	
■ rectangular, nature			1 carton =
410634	L: 227 x W: 178 x H: 15 mm	8 x 25 pieces	
■ 2-divided, rectangular, nature			1 carton =
410635	L: 275 x W: 175 x H: 25 mm	4 x 25 pieces	



BAMBOO

extra stable – break-proof – neutral taste

Bamboo belongs to the sweet grass family and is an **excellent alternative to wood**. It is particularly durable, versatile and sustainable. This is because bamboo can be harvested faster than our native trees: Some varieties **grow up to one metre within a whole day!** Bamboo also scores with numerous advantages when it comes to disposal – it is 100% compostable and can thus be disposed of in the organic waste bin or on the compost. Furthermore, bamboo has an **antibacterial effect** and is **tasteless**, which makes it the ideal alternative in the food sector. In the **NATUREStar** range you will find e.g. bamboo finger food skewers in different lengths and designs, which come particularly into their own in catering, for party services or in Asian restaurants. The bamboo skewers Flag are very suitable for individualisation, for example with your company logo.



FOOD MARKERS VEGAN | BAMBOO
art. 389523

skewers
with your
logo

Finger food skewers Flag

■ in a bag, nature

38951	L: 70 mm
38952	L: 90 mm
38953	L: 120 mm
38954	L: 150 mm
38955	L: 180 mm
38984	L: 200 mm
38985	L: 250 mm



1 carton =
40 x 250 pieces

■ in the dispenser box, nature

389521	L: 90 mm
389531	L: 120 mm
389541	L: 150 mm
389551	L: 180 mm

1 carton =
24 x 250 pieces



38951 et seqq.



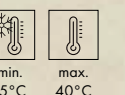
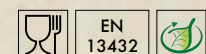
38981 et seqq.

Steak / food markers

■ in the dispenser box, nature

38981	L: 90 mm	Well
38982	L: 90 mm	Medium
38983	L: 90 mm	Rare
389522	L: 90 mm	Veggie
389523	L: 90 mm	Vegan

1 carton =
40 x 250 pieces



top seller

FINGER FOOD SKEWERS FLAG | BAMBOO
art. 38953, page 55

BAMBOO

NATURE STAR

BAMBOO

NATURE STAR



top seller

FINGER FOOD SKEWERS LOOP | BAMBOO
art. 38968

Finger food skewers Loop

■ in the dispenser box, nature

389661 L: 90 mm, Ø 3 mm
389671 L: 120 mm, Ø 3 mm

1 carton =
24 x 250 pieces

■ in a bag, nature

38966 L: 90 mm, Ø 3 mm
38967 L: 120 mm, Ø 3 mm
38968 L: 150 mm, Ø 3 mm
38969 L: 180 mm, Ø 3 mm

1 carton =
40 x 250 pieces

■ in a bag, black

38956 L: 90 mm, Ø 3 mm
38957 L: 120 mm, Ø 3 mm
38958 L: 150 mm, Ø 3 mm
38959 L: 180 mm, Ø 3 mm

1 carton =
40 x 250 pieces

■ turned, in a bag, black

38961 L: 90 mm, Ø 3 mm
38962 L: 120 mm, Ø 3 mm
38963 L: 150 mm, Ø 3 mm
38964 L: 180 mm, Ø 3 mm

1 carton =
40 x 250 pieces



Finger food skewers Curve

• curved

■ in a bag, nature

38940 L: 120 mm

1 carton =
10 x 100 pieces

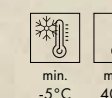
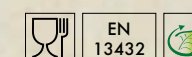
Finger food skewers Doppelspitze

• with two tips, curved

■ in a bag, nature

38973 L: 120 mm

1 carton =
10 x 100 pieces





38922

Finger food skewers Art

■ ■ ■ ■ ■ in a bag, colourful sorted
38922 L: 90 mm

1 carton =
10 x 100 pieces

38925 38926

Finger food skewers Disc

■ ■ in a bag, black-red
38925 L: 90 mm

1 carton =
10 x 100 pieces

38925 38926

Finger food skewers Ball

■ in a bag, red
38926 L: 90 mm

1 carton =
10 x 100 pieces

38927

Finger food skewers Kugel

■ ■ ■ ■ ■ in a bag, colourful sorted
38927 L: 150 mm

1 carton =
10 x 100 pieces

38921

Finger food skewers Circle

■ in a bag, black
38921 L: 120 mm

1 carton =
10 x 100 pieces

38923 38924

Finger food skewers Kordel

in a bag
■ 38923 L: 120 mm
■ 38924 L: 120 mm

yellow
red

1 carton =
10 x 100 pieces

38945

Finger food skewers Heart

■ in a bag, black
38942 L: 90 mm
38943 L: 120 mm
38944 L: 150 mm
38945 L: 180 mm

1 carton =
10 x 100 pieces

38941 38947

Finger food skewers Ring

■ in a bag, nature
38941 L: 120 mm

■ in a bag, black
38946 L: 90 mm
38947 L: 120 mm
38948 L: 150 mm
38949 L: 180 mm

1 carton =
10 x 100 pieces



38971

Finger food skewers Natur

■ in a bag, nature
38971 L: 120 mm

1 carton =
10 x 100 pieces



38975

Finger food skewers Zange

■ in a bag, nature
38975 L: 100 mm

1 carton =
25 x 100 pieces

Shashlik skewers

■ in a bag, nature
38912 L: 150 mm, Ø 3 mm
38914 L: 200 mm, Ø 3 mm
38916 L: 250 mm, Ø 3 mm
38918 L: 300 mm, Ø 3 mm

1 carton =
10 x 1,000 pieces



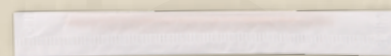
38912 et seqq.

Toothpicks



■ individually wrapped in paper, nature
38805 L: 66 mm, Ø 2 mm

1 carton =
20 x 1,000 pieces



38805

■ loose in the dispenser box, nature
38825 L: 65 mm, Ø 2 mm

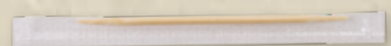
1 carton =
20 x 1,000 pieces



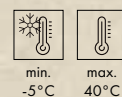
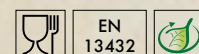
38825

■ individually wrapped in cellophane, nature
388115 L: 65 mm, Ø 2 mm

1 carton =
20 x 1,000 pieces



388115



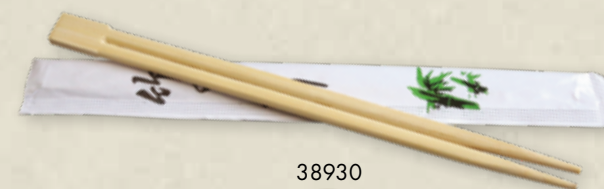
CHOPSTICKS | BAMBOO
art. 38930

Chopsticks



■ wrapped in paper in pairs, nature
38930 L: 210 mm

1 carton =
30 x 100 pieces



38930

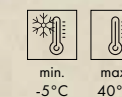
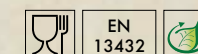
Fruit forks

■ in a bag, nature
388511 L: 90 mm

1 carton =
25 x 100 pieces



388511





WOOD

very stable – smooth – versatile

Wood is a **cost-effective, renewable raw material**, environmentally friendly and biodegradable. It is a popular material in many areas of daily life. Since wood can be used untreated and does not need to be bleached, it is a **pure and absolutely tasteless material**. During production, we expressly refrain from clearing rainforests. Whether toothpicks, roulade skewers or cutlery: All wooden products from **NATUREStar** are food safe and therefore approved for direct contact with dry, moist and greasy foods. A special surface treatment makes the wood **stable and smooth**. Without split-offs and rough edges for perfect enjoyment of your food. The unique **NATUREStar** quality: A special drying process reduces the moisture that is naturally in the wood to a minimum. In this way, the wooden products are **protected from mold** and have a long shelf life. Primarily birch and pine woods are processed for the **NATUREStar** products. Birch wood is extremely stable and smooth. It can be used untreated (unbleached). Pine wood is softer than birch and can therefore be shaped. It is particularly convincing due to its elegant, Mediterranean look. The marked products are also available **FSC® certified**.





38855
388551
388552

38856
388561
388562

38857
388571
388572

Cutlery

■ in the dispenser box, nature

38855	L: 160 mm	knives	24 x 100 pieces
38856	L: 160 mm	forks	24 x 100 pieces
38857	L: 160 mm	spoons	24 x 100 pieces
38858	L: 110 mm	coffee spoons	27 x 100 pieces
38851	L: 85 mm	french fries forks	10 x 1,000 pieces
38852	L: 96 mm	ice spoons	10 x 100 pieces



388591

38858
388581
388582

Cutlery | wood FSC® 100%

■ in a bag, nature

388551	L: 160 mm	knives	10 x 100 pieces
388561	L: 160 mm	forks	10 x 100 pieces
388571	L: 160 mm	spoons	10 x 100 pieces
388581	L: 110 mm	coffee spoons	10 x 100 pieces
388591	L: 160 mm	sporks	20 x 100 pieces
388521	L: 96 mm	ice spoons	10 x 100 pieces
388513	L: 85 mm	french fries picks	10 x 100 pieces



38852
388521

38851

388513

Cutlery | wood FSC® 100%, wax coated

- with natural wax coating
- **splinter predection thanks to the particularly smooth surface**
- very pleasant mouthfeel
- odorless and tasteless

■ in a bag, nature

388552	L: 165 mm	knives	10 x 100 pieces
388562	L: 160 mm	forks	10 x 100 pieces
388572	L: 160 mm	spoons	10 x 100 pieces
388582	L: 110 mm	coffee spoons	10 x 100 pieces



min. -18°C max. 70°C

Coffee sticks

■ in the dispenser box, nature
38853 L: 140 x W: 5 mm
388533 L: 178 x W: 5 mm

1 carton =
10 x 1,000 pieces

Coffee sticks | wood FSC® 100%

■ in the dispenser box, nature
388543 L: 155 x W: 5 mm

1 carton =
10 x 1,000 pieces

Coffee sticks | wood FSC® 100%, wax coated

- made of waxed birch wood
- **especially smooth surface with splinter protection**
- pure, pleasant mouthfeel

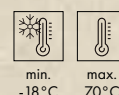
■ in a bag, nature
388542 L: 155 x W: 5 mm

1 carton =
10 x 1,000 pieces

Coffee sticks Cocktail | wood FSC® 100%

■ in a bag, nature
388553 L: 150 x W: 5 mm

1 carton =
10 x 100 pieces



wrapped in
kraft paper

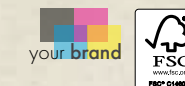


388603



388624

Cutlery sets | wood FSC® 100%



Fork – fork and napkin (2-ply)

■ 2 parts, nature
388601 L: 160 mm

1 carton =
500 sets

Spoon – spoon and napkin (2-ply)

■ 2 parts, nature
388602 L: 160 mm

1 carton =
500 sets

Triple – knife, fork and napkin (2-ply)

■ 3 parts, nature
388604 L: 160 mm

1 carton =
500 sets

Quadruple – knife, fork, spoon and napkin (2-ply)

■ 4 parts, nature
388603 L: 160 mm

1 carton =
500 sets

Cutlery sets | wood FSC® 100%, wax coated



- made of waxed birch wood
- **very smooth, pleasant mouthfeel**

Fork – fork and napkin (2-ply)

■ 2 parts, nature
388621 L: 160 mm

1 carton =
500 x 1 piece

Spoon – spoon and napkin (2-ply)

■ 2 parts, nature
388622 L: 160 mm

1 carton =
500 x 1 piece

Triple – knife, fork and napkin (2-ply)

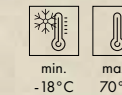
■ 3 parts, nature
388624 L: 165 mm

1 carton =
500 x 1 piece

Quadruple – knife, fork, spoon and napkin (2-ply)

■ 4 parts, nature
388623 L: 165 mm

1 carton =
500 x 1 piece



Toothpicks



■ individually wrapped in paper, nature
3880 L: 66 mm, Ø 2 mm

1 carton =
20 x 1,000 pieces

■ individually wrapped in cellophane, nature
3881 L: 66 mm, Ø 2 mm

1 carton =
20 x 1,000 pieces

■ loose in the dispenser box, nature
3882 L: 80 mm, Ø 2 mm

1 carton =
20 x 1,000 pieces

■ loose in the plastic dispenser, nature
38813 L: 65 mm, Ø 2 mm

1 carton =
144 x 190 pieces

Roulade skewers

■ in the dispenser box, nature
3884 L: 80 mm, Ø 2,2 mm

1 carton =
20 x 1,000 pieces

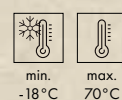
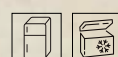
Flag picks



■ in the dispenser box, nature

388141 L: 65 mm Germany
388142 L: 65 mm Bavaria
388143 L: 65 mm Nations

1 carton =
50 x 200 pieces
50 x 200 pieces
24 x 500 pieces



min. -18°C
max. 70°C



SHASHLIK SKEWERS | WOOD
art. 38904

Shashlik skewers

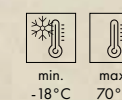
■ in a bag, nature

38902 L: 150 mm, Ø 3 mm
38904 L: 200 mm, Ø 3 mm
38906 L: 250 mm, Ø 3 mm
38908 L: 300 mm, Ø 3 mm
38909 L: 400 mm, Ø 5 mm

1 carton =
10 x 1,000 pieces
10 x 1,000 pieces
10 x 1,000 pieces
10 x 1,000 pieces
10 x 100 pieces



38902 et seqq.



min. -18°C
max. 70°C

FINGER FOOD SKEWERS LOOP | BAMBOO
art. 38957, page 59

FINGER FOOD BOWLS
BOAT | WOOD
art. 38835, page 73

FINGER FOOD SKEWERS FLAG |
BAMBOO
art. 38954, page 55

FINGER FOOD BOWLS
BOAT | WOOD
art. 38834, page 73

FINGER FOOD BOWLS
BOAT | WOOD
art. 38833, page 73

FINGER FOOD BOWLS
BOAT | WOOD
art. 38836, page 73

FINGER FOOD BOWLS
BOAT | WOOD
art. 38831, page 73

CUTLERY SETS TRIPLE |
WOOD FSC® 100%
art. 388604, page 67

top seller





FINGER FOOD
CONE BAGS | WOOD
art. 388323

Finger food tableware

- made of pinewood

Cone bags

- in a bag, nature

388321	L: 80 mm, Ø 35 mm
388322	L: 120 mm, Ø 50 mm
388323	L: 155 mm, Ø 65 mm
388324	L: 195 mm, Ø 80 mm

1 carton =
10 x 50 pieces



388321 388322 388323 388324

Bowls boat

- in a bag, nature

38831	L: 65 x W: 42 mm
38832	L: 105 x W: 50 mm
38833	L: 115 x W: 70 mm
38834	L: 140 x W: 80 mm
38835	L: 180 x W: 85 mm
38836	L: 225 x W: 125 mm

1 carton =
40 x 50 pieces



38832

38834

38836

Bowls, round

- in a bag, nature

388311	H: 45 mm, Ø 45 mm
388312	H: 20 mm, Ø 50 mm
388313	H: 55 mm, Ø 60 mm

1 carton =
10 x 50 pieces



388312

388311

388313



min.
-18°C

max.
70°C



CORN STARCH

innovative organic plastic – heat-resistant – waterproof

Corn starch as an organic plastic is becoming an **increasingly popular alternative to conventional plastic**.

A basic distinction is made between PLA and CPLA. PLA (polylactide) is obtained from the combination of corn starch and lactic acid. In order to get CPLA („crystalized PLA“), PLA is mixed with talc powder, which makes it

particularly stable and heat-resistant up to 90°C. Products made from corn starch score with a number


of advantages. So the production of PLA already causes **up to 60% less CO₂ emissions** compared to

synthetic plastic. Furthermore, products made of PLA can be **industrially composted, fermented or recycled**.


During industrial composting, the material decomposes into CO₂ and water. Fermentation produces recyclable organic gas.

In the case of pure recycling, the used CPLA can be collected again as raw material corn starch, so in the next step new products can be made from organic plastic. In any case, the CO₂ and other material cycles remain closed.






423904



423900




423908

Salad bowls with hinged lid | PLA

■ rectangular, transparent

423900	L: 126 x W: 117 x H: 43 mm, 250 ml	1 carton = 14 x 50 pieces
423901	L: 126 x W: 117 x H: 56 mm, 370 ml	14 x 50 pieces
423902	L: 135 x W: 125 x H: 56 mm, 500 ml	12 x 50 pieces
423907	L: 217 x W: 167 x H: 20 mm, 570 ml	14 x 25 pieces
423904	L: 188 x W: 143 x H: 52 mm, 750 ml	8 x 50 pieces
423908	L: 217 x W: 167 x H: 35 mm, 1,000 ml	12 x 25 pieces
423905	L: 188 x W: 143 x H: 67 mm, 1,000 ml	8 x 50 pieces
423909	L: 217 x W: 167 x H: 55 mm, 1,500 ml	10 x 25 pieces




423911

Bowls | PLA

■ round, transparent

423911	H: 46 mm, Ø 126 mm, 300 ml	1 carton = 24 x 50 pieces
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423842

Cold drink cups | PLA

■ transparent

423850	200 ml / 8 oz	Ø 70 mm	30 x 50 pieces
423840	200 ml / 8 oz	Ø 72 mm	25 x 50 pieces
423841	300 ml / 12 oz	Ø 85 mm	20 x 50 pieces
423842	400 ml / 16 oz	Ø 95 mm	16 x 50 pieces
423843	500 ml / 18 oz	Ø 95 mm	16 x 30 pieces


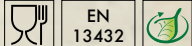


40026


Lids for coffee cups | CPLA

■ white


40076	Ø 63 mm	1 carton = 20 x 50 pieces
40026	Ø 80 mm	
40046	Ø 90 mm	



PLA



min. -0°C



max. 40°C

CPLA



min. -5°C



max. 90°C

Multi-purpose cloths Tetra Bio | viscose / PLA mixture

- **compostable cleaning cloth**
- very tightly needled, durable
- reusable
- especially for streak-free cleaning of stainless steel

approx. 135 g/m², 400 x 380 mm

■ 31415	white
■ 31425	yellow
■ 31435	pink
■ 31445	blue
■ 31455	green

1 carton =
10 x 10 pieces

■ ■ ■ ■ ■ approx. 135 g/m², sorted by colour
31305 400 x 380 mm

1 carton =
26 x 10 pieces



31415 et seqq.
31305

Trash bags | corn starch

- **biodegradable and compostable**
- particularly stable and heat-resistant

■ green

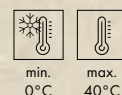
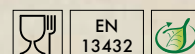
322909	L: 540 x W: 410 mm, approx. 16 micron, 20 l
32291	L: 600 x W: 450 mm, approx. 30 micron, 24 l

1 carton =

20 x 20 rolls

54 x 10 rolls

32291



NATURE Star
WORLD FIRST

biological
degradable



264593

234253

HOW VEGETABLES BECOME ORGANIC GLOVES

The organic clothing is made from so-called PLA (polylactide). PLA is one of the organic plastics and is produced from a combination of corn starch and lactic acid. Only industrial corn is used for **NATUREStar's** disposable clothing, not food crops. After a PLA granulate has been produced, it is then processed into film and made into disposable aprons and gloves. Since only renewable raw materials are used, the clothing is 100% compostable according to EN 13432 and sustainable. Another plus point: The production of disposable clothing emits far less CO₂ than conventional plastic.

ADVANTAGES:

- **100% compostable according to EN 13432**
- suitable for direct contact with food
- innovative, environmentally friendly alternative to disposable gloves or clothing
- ideal for the food industry, catering and service sector

Gloves Green | PLA

- **good tactile sensitivity and comfortable to wear**

■ transparent

264193	L
264593	M

1 carton =
10 x 500 pieces

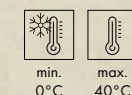
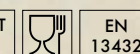
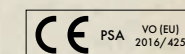
Aprons Green | PLA

- **durable and liquid-tight like conventional PE aprons**

■ transparent

234253	L: 107 x W: 70 cm
234243	L: 125 x W: 70 cm

1 carton =
10 x 100 pieces



INFO

renewable raw material – briefly explained – your **brand**

Learn more about the sustainable product life cycle of our organic products as well as the advantages and specifications of the alternative materials used on the following pages. You will also find helpful information about our print service your **brand**, so that you can add your own branding directly to the products you order.

RENEWABLE RAW MATERIAL

The life cycle of an organic product

The life cycle of our sustainable **NATUREStar** products begins with the choice of raw material. Here, we consciously rely on quickly regenerating and gently cultivated materials such as bamboo, PLA or wood. But also the reuse and further processing of residual materials, such as sugar cane fibres or recycled materials, enable a responsible use of resources. The next step is production: Here, we attach great importance to environmentally friendly manufacturing and also pay attention to strict compliance with environmental and social standards when choosing production sites. Like the products themselves, packaging and transport are also rethought.

We use sustainable packaging and reduce our transport distances as much as possible. Our **NATUREStar** products are designed for short-term but reliable use and do not lack any of the features that one is used to from conventional disposable plastic items. The life cycle closes with the recycling of the products. Most articles are completely broken down in industrial composting plants, they are recycled or otherwise utilised to then serve as raw material for new products again. Because we know: Sustainability is the imperative of our generation.



BRIEFLY EXPLAINED

Learn more about the different materials and certifications of our sustainable **NATUREStar** products:

■ BAGASSE

Fibrous by-product that is produced after sugar cane is pressed during sugar production.

■ BAMBOO

Bamboo belongs to the sweet grass family and is an excellent alternative to wood. It is particularly durable, versatile and sustainable. This is because bamboo can be harvested faster than our native trees: Some varieties grow up to one metre within a whole day!

■ CELLULOSE

Cellulose is the main component of plant cell walls and is usually obtained from wood. It serves as a basic material for the paper industry, but is also used in the packaging and building materials industries.

■ CORN STARCH

Corn starch as an organic plastic is becoming an increasingly popular alternative to conventional plastic. A basic distinction is made between PLA and CPLA.

■ CPLA

PLA organic plastic that is further processed for better heat resistance. The „C“ stands for „Crystalized“.

■ EN 13432

European standard for testing materials and products for compostability. The standard refers to the general conditions and requirements of industrial composting.

■ FSC®

The Forest Stewardship Council (FSC®) is an international organisation that safeguards important environmental and social standards for sustainable and responsible forest management, protecting the forest as an ecosystem, animal and plant species threatened with extinction and rights of inhabitants and workers. With an FSC® certification, the certified company receives an individual number that is applied to the products with the label, making it easier for the consumer to consciously choose sustainable products.

■ KRAFT PAPER

Kraft paper is a particularly stable and strong type of paper that is mainly used for take-away packaging, paper carrying and trash bags. Kraft paper consists of almost 100% cellulose fibres, only starch, alum and flax are added for surface effects and higher strength.

■ ORGANIC COATING

Compostable organic plastic coating – mostly made of PLA (corn starch) – is used to make cups and bowls more resistant, stable and wet-proof, e.g. coffee cups, soup cups etc.

■ ORGANIC PLASTICS

Plastics that are produced on the basis of renewable raw materials and are usually also biodegradable or even compostable.

■ PALM LEAF

Palm leaf products are made from dried leaves of the betel nut palm, which grows up to 25 m high and naturally loses its leaves several times a year.

■ PEFC®

Wood and paper products that are PEFC® certified represent sustainable forest management. PEFC® stands for „Programme for the Endorsement of Forest Certification“ and is the world's largest institution for ensuring sustainable forestry.

■ PLA (POLYLACTIDE = POLYLACTIC ACID)

Poly lactide is produced from sugar via a multi-stage synthesis and fermented to lactic acid. PLA currently has the greatest potential to replace synthetic plastics in the long term because it is stable and can be used in a temperature range of up to 40°C. It is also certified according to EN 13432. The material is also almost completely biodegradable according to EN 13432 under the conditions in an industrial composting plant.

■ PLASTICS

Plastics are synthetically (based on petroleum) or semi-synthetically (based on modification of naturally occurring polymers, such as rubber or cellulose fibres) produced materials. The most important and best-known plastics are PP (polypropylene) and PE (polyethylene). However, sustainable alternatives such as organic plastics are increasingly coming to the fore.

■ RECYCLED PAPER

Paper, cardboard and paperboard are often recycled to save wood and energy. The paper is reprocessed into environmentally friendly recycled paper and cardboard.

■ RRECYCLED PET (rPET)

PET is used particularly frequently for the production of the well-known PET bottles. rPET is therefore reprocessed PET that flows into the manufacturing process of a new product and thus protects the environment through multiple use and recycling.

■ SUGAR CANE

The fast-growing sugar cane is the world's most important raw material for the production of sugar. It is rolled and squeezed to extract the sugar juice. The fibrous part remains as a by-product: the bagasse. With the addition of water and natural binding agents, the bagasse is ground to a pulp and squeezed into different shapes.

■ VINÇOTTE OK ORGANIC CERTIFIED

Vinçotte is an internationally certified (accredited) Belgian testing organisation, similar to the German TÜV organisation. The tests, e.g. composting, are carried out according to a graded catalogue and receive corresponding classifications such as „OK-Compost“ or „OK-Biobased“.

■ WOOD

Wood is a cost-effective, renewable raw material. It is a popular material in many areas of daily life. Primarily birch and pine woods are processed for the **NATUREStar** products.



COFFEE CUPS NATURAL,
SINGLE WALLED | FSC® MIX PAPER
300 ML / 12 OZ, Ø 80 MM
art. 401193, page 39



your **brand** – YOUR LOGO. YOUR MESSAGE.

Have your products individually printed!

With your **brand**, coffee caps, paper drinking straws etc. become a strong advertising medium. Make a lasting impression on your customers and print your logo or slogan on our products.

■ OUR SERVICE – YOUR ADVANTAGES:

- very favourable prices
- individual design according to your specifications
- unique, high-quality products

■ PRINTABLE PRODUCTS

- coffee cups
- cold drink cups
- cup sleeves for coffee cups
- paper drinking straws
- cutlery sets
- cutlery bags
- take-away packaging made of kraft paper
- napkins
- flag picks
- finger food skewers
- chopsticks
- toothpicks individually wrapped in paper
- paper carrying bags and trash bags made of kraft paper

■ NOTE:

We have marked the customisable items with the your **brand** logo in the catalogue for you.



■ PRINTING TECHNIQUES

SCREEN PRINTING:

Screen printing is a very proven technique for imprints and is particularly suitable for large quantities. Thereby, the colour is printed through a screen onto the printed object. With screen printing you can print on almost anything.

OFFSET PRINTING:

Offset printing is also very common. Here the colours are applied in individual printing processes. Very popular and inexpensive.

FLEXO PRINTING:

Another variant is flexo printing. It is particularly suitable for cardboard, paper and all kinds of packaging. Franz Mensch uses it specifically for printing coffee cups. The reason: Flexo printing is odourless.

FOODBOXES ASIA | KRAFT PAPER

FOODTRAYS TASTY | KRAFT PAPER

SPORKS | WOOD FSC® 100%

FINGER FOOD SKEWERS KORDEL | BAMBOO

LIDS WITH DRINK OPENING

FINGER FOOD BOWLS

SOUP PLATES

NAPKINS, 2-PLY | RECYCLED PAPER

COFFEE STICKS | WOOD

FOODBOXES MENU | KRAFT PAPER

FOODBOXES MENU

PAPER DRINKING STRAWS CLASSIC |

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